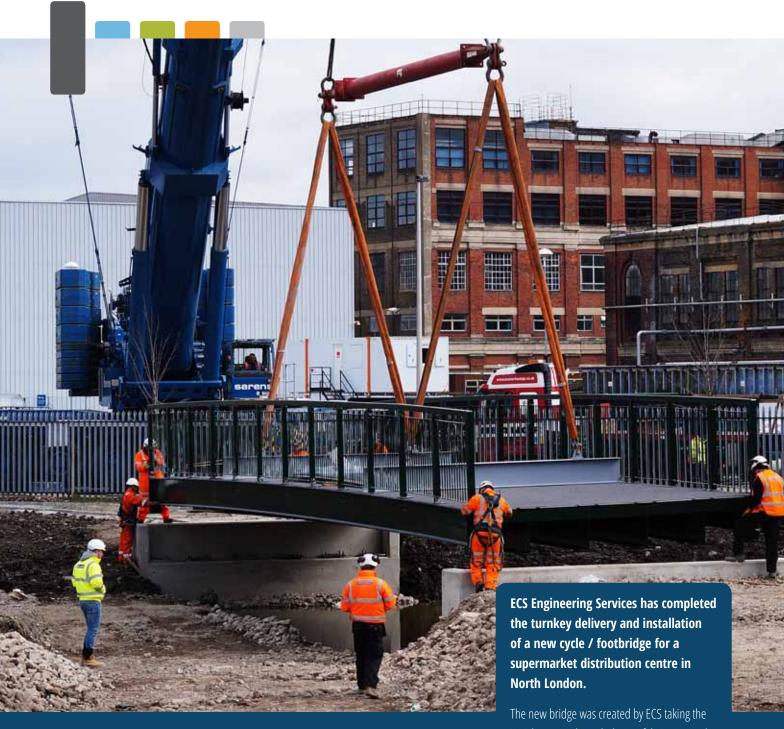
Case Study: 037





New Steel Cycle Bridge

The new bridge was created by ECS taking the initial concept through design, fabrication and final delivery to produce a turnkey solution.

Once the initial designs were signed off, the main civil engineering contractor at the London site prepared the concrete abutments. Meanwhile, the bridge was fabricated by ECS at their main facility in Sutton-In-Ashfield, Notts, before being transported to a specialist industrial painting contractor.

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John Cotterill, Manufacturing Operations
Director, explains further: "Overall the bridge
measured eight metres long by four metres
wide and consisted of the main deck and a
steel parapet that was bolted on later in the
project. The main deck design had a slight
camber to give it the required strength and an
anti-slip surface to make sure it could be used
throughout the year.

"This project has been completed to Execution Class 2 under BS EN 1090-2. ECS has the capabilities and facilities to manufacture bridges to EXC3, with maximum vehicle weights in excess of 60 tonnes. ECS is registered for bridgeworks under the British Constructional Steelwork Associations register of qualified steelwork contractors (RQSC)"

The completed bridge for this project weighs 26 tonnes and was transported to our painting contractor and then on to the London site using an experienced haulage contractor. The size of the bridge meant that it had to be transported under escort and the route had to be approved by the police and the highways agency. The planning for the day of installation was crucial since the local road adjacent to the new bridge location needed to be closed to allow the 500 tonne crane to be positioned.

The ECS project management team coordinated the logistics of moving the bridge components around the country, ensuring that it arrived on time, ready to be installed on a Sunday morning. The crane position was chosen by the main construction contractor and this dictated the size of crane required to install the bridge.

Martin Waldron, Project Manager for ECS, comments: "This project has required some considerable logistics to get the finished bridge installed on time and required the use of a massive 500 tonne crane. While this particular bridge was a traditional steel construction, we also investigated the installation of one of our Infracore FRP composite bridges, which would have been significantly lighter, and easier to install. In this instance however our client specifically wanted a steel solution."

The bridge spans a pond that forms the centre of a wildlife area that has been created as part of the new development and allows cyclists and pedestrians to cross the water on their way around the site.

